

Fig. 1

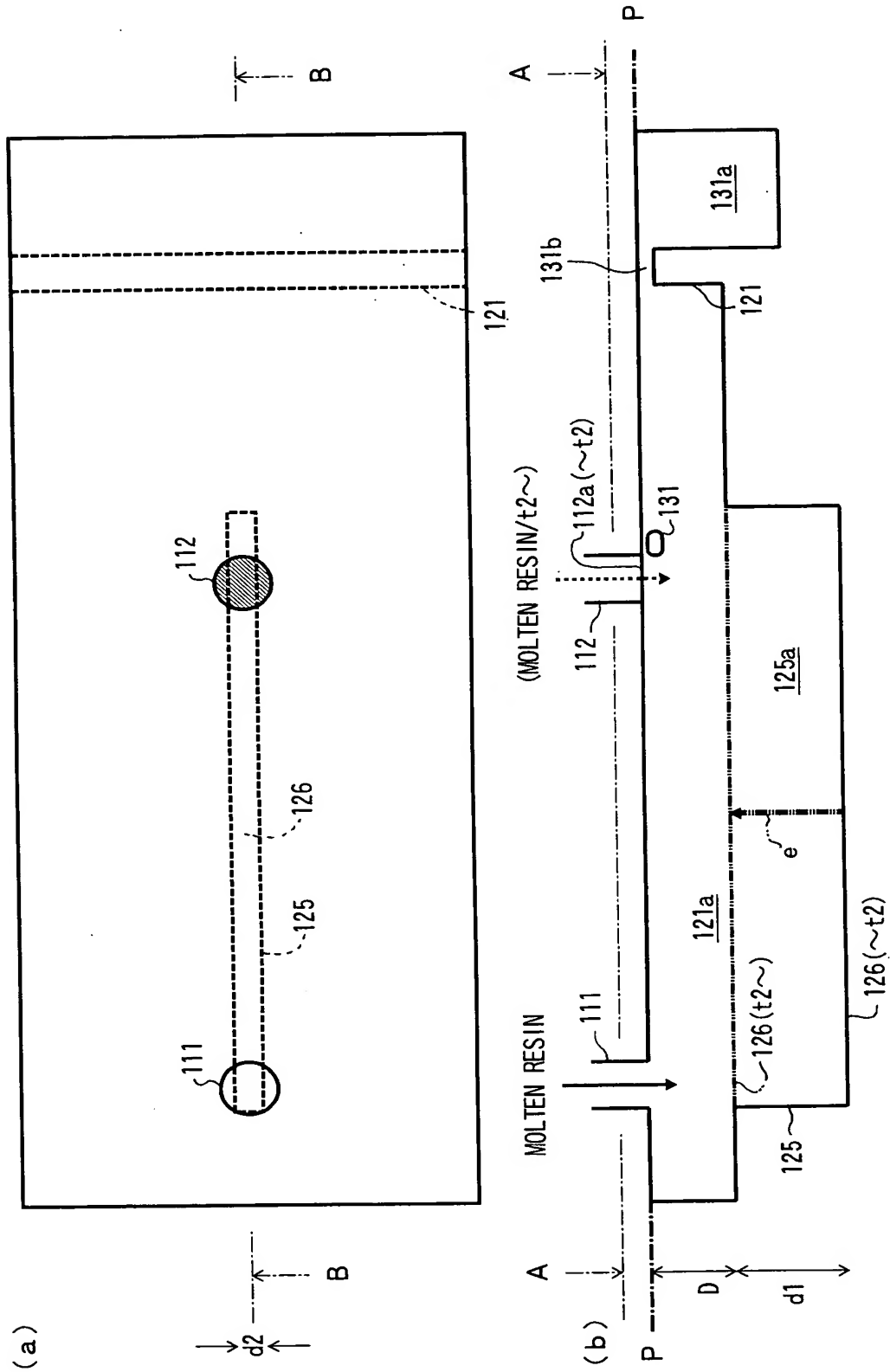


Fig. 2

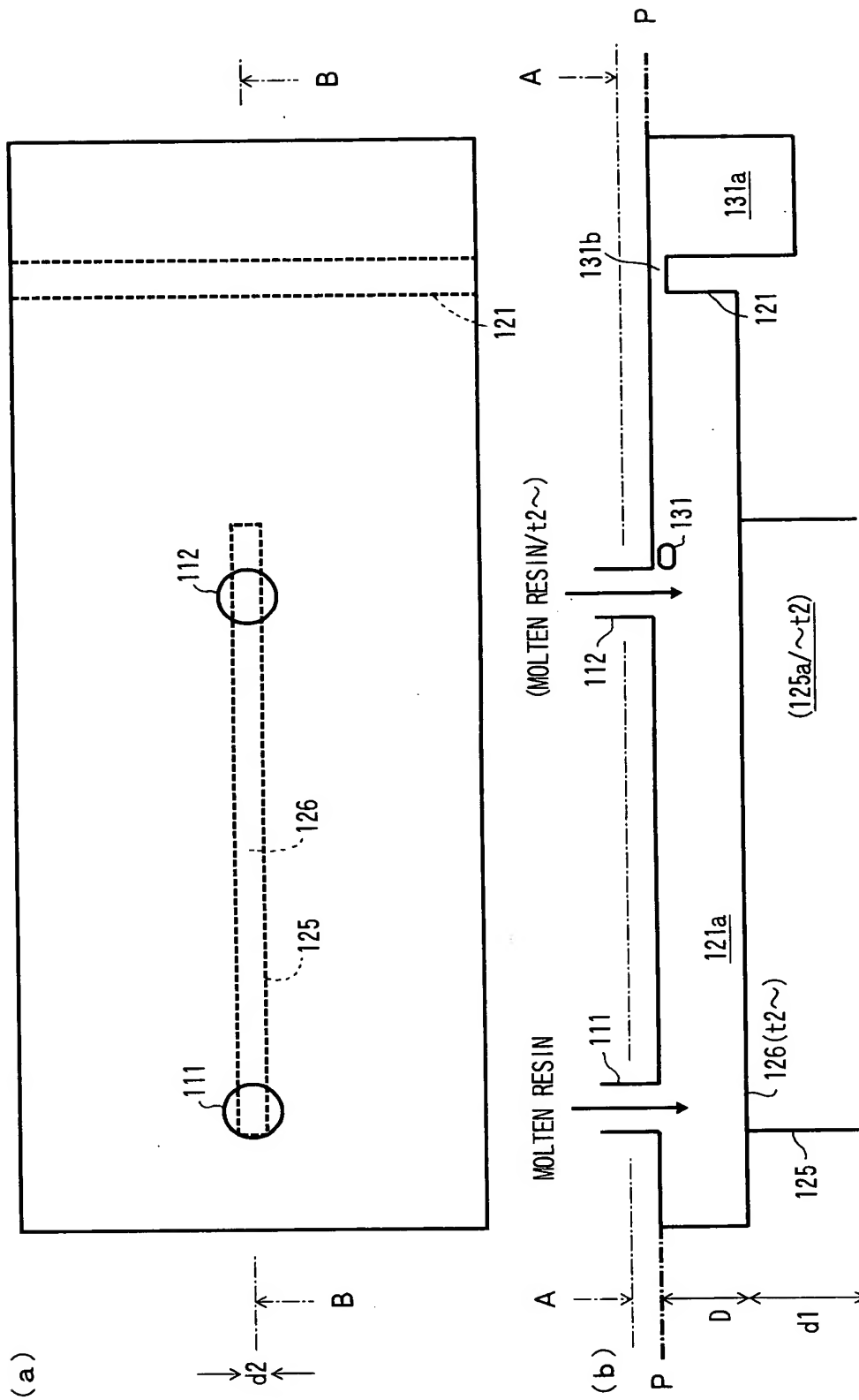


Fig. 3

\_\_\_\_\_ t1~t2 (MELT FRONT OF THE MOLTEN RESIN INJECTED FROM THE GATE 111)  
 ..... t2~ (MELT FRONT OF THE MOLTEN RESIN INJECTED FROM THE GATE 111)  
 ----- t2~ (THE MOLTEN RESIN INJECTED FROM THE GATE 112)

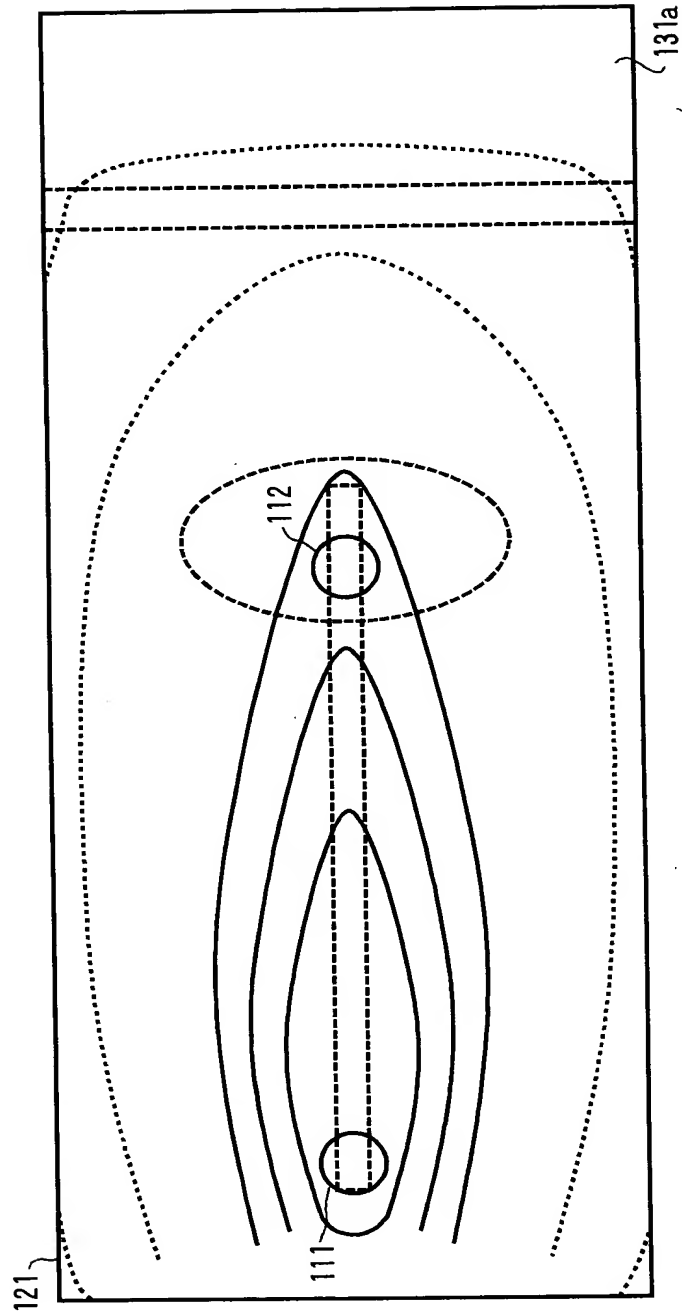
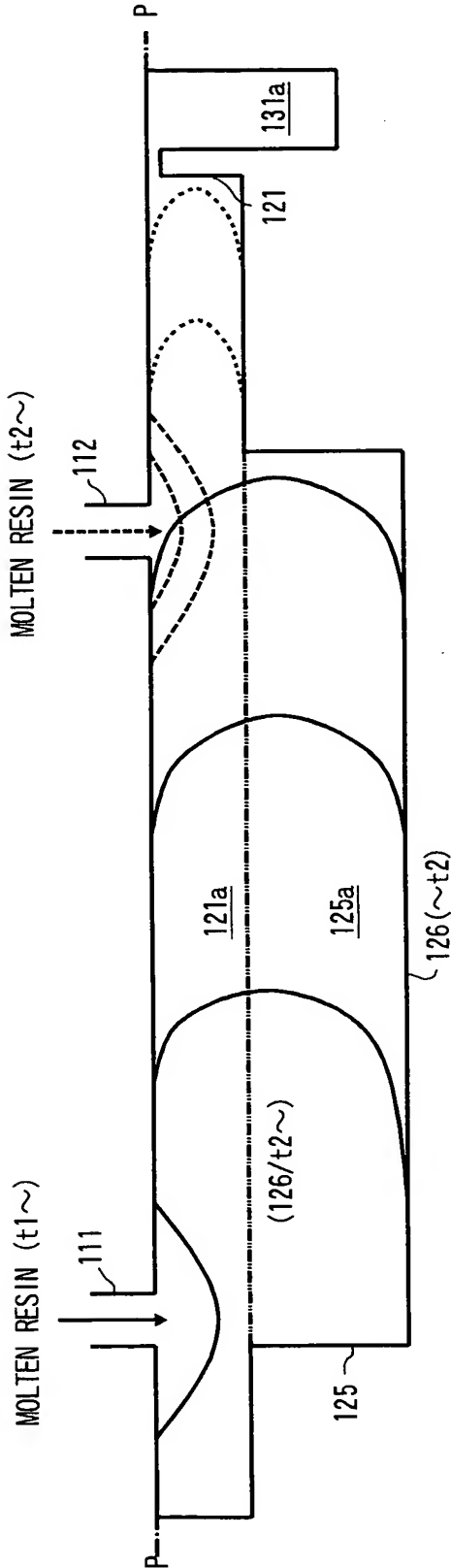
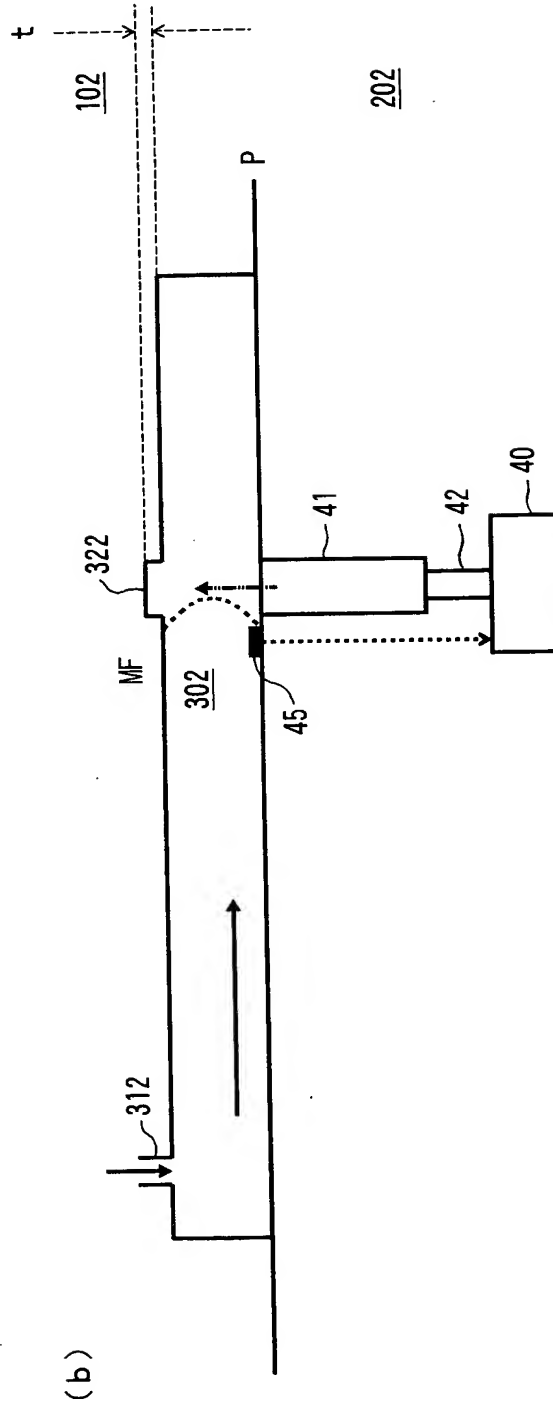


Fig. 4



(a)



(१)

Fig. 6

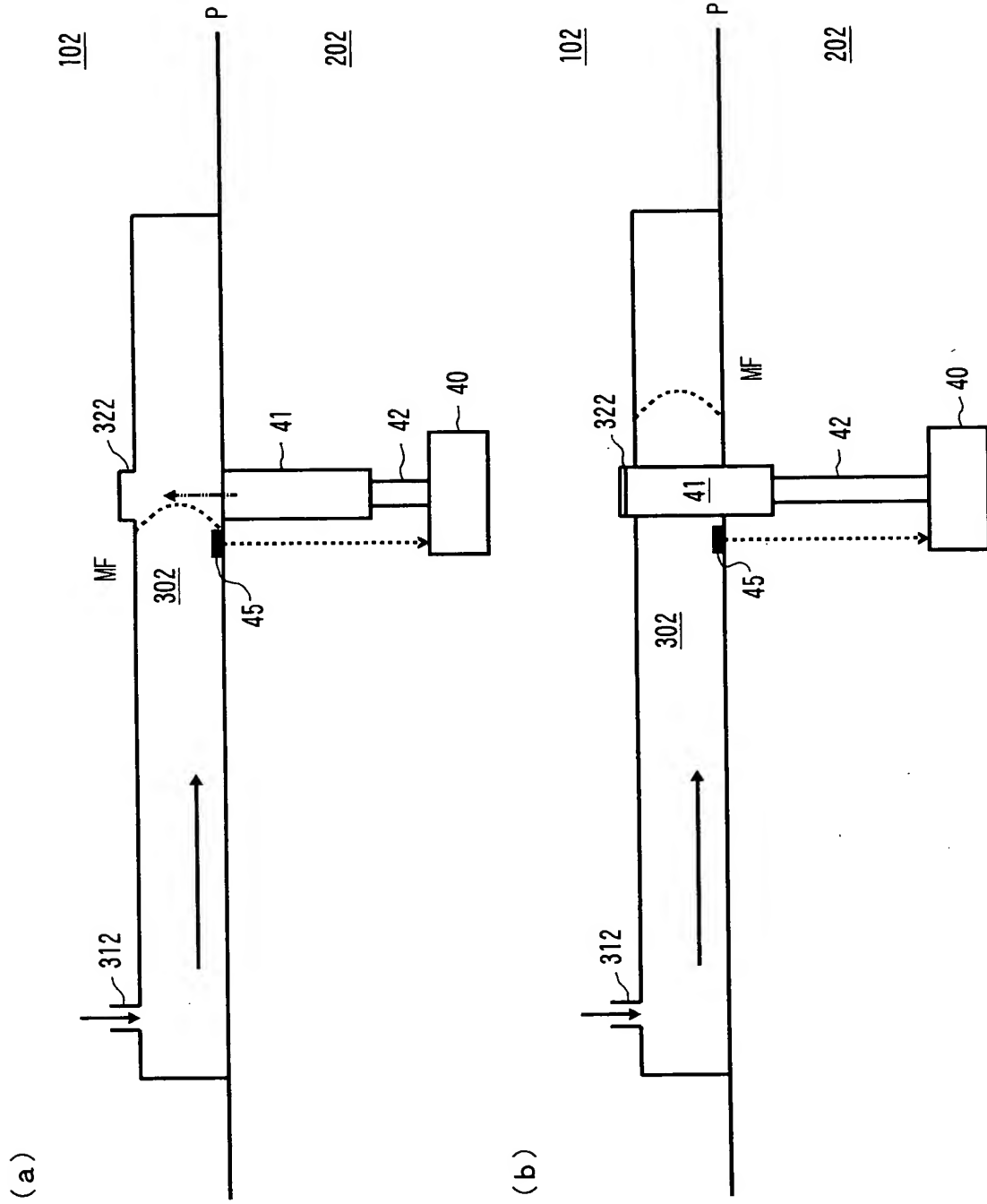


Fig. 7

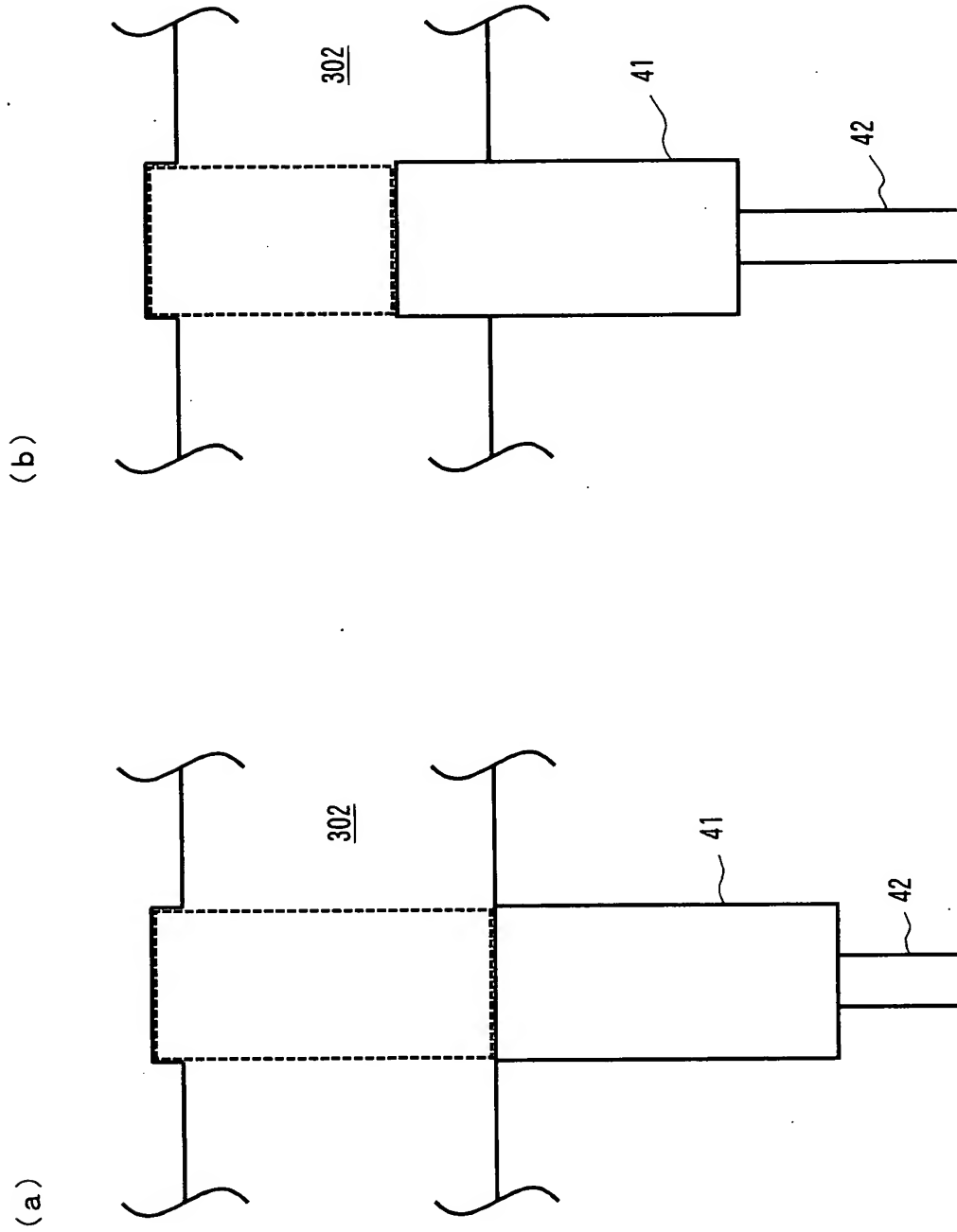






Fig. 9

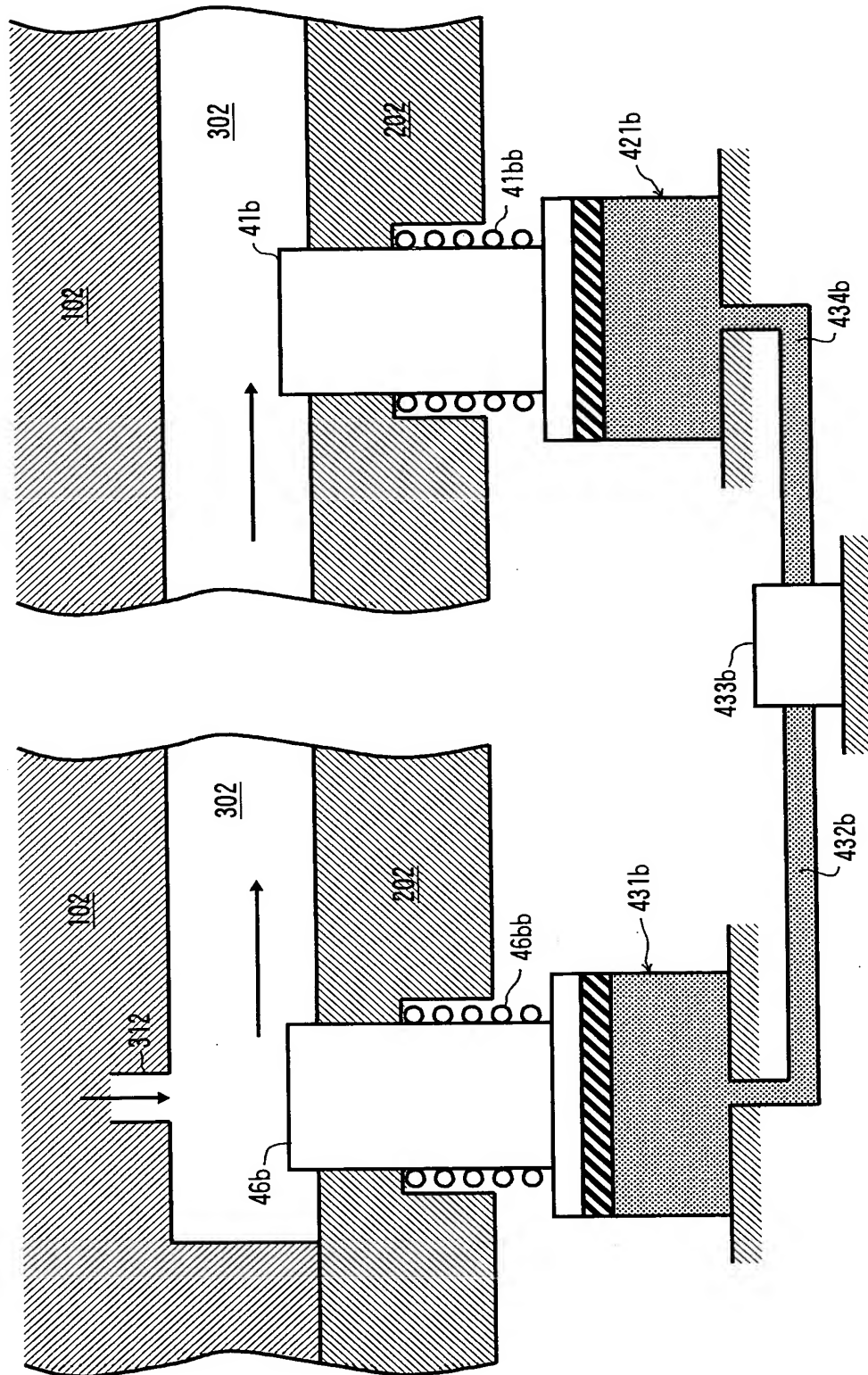


Fig. 10

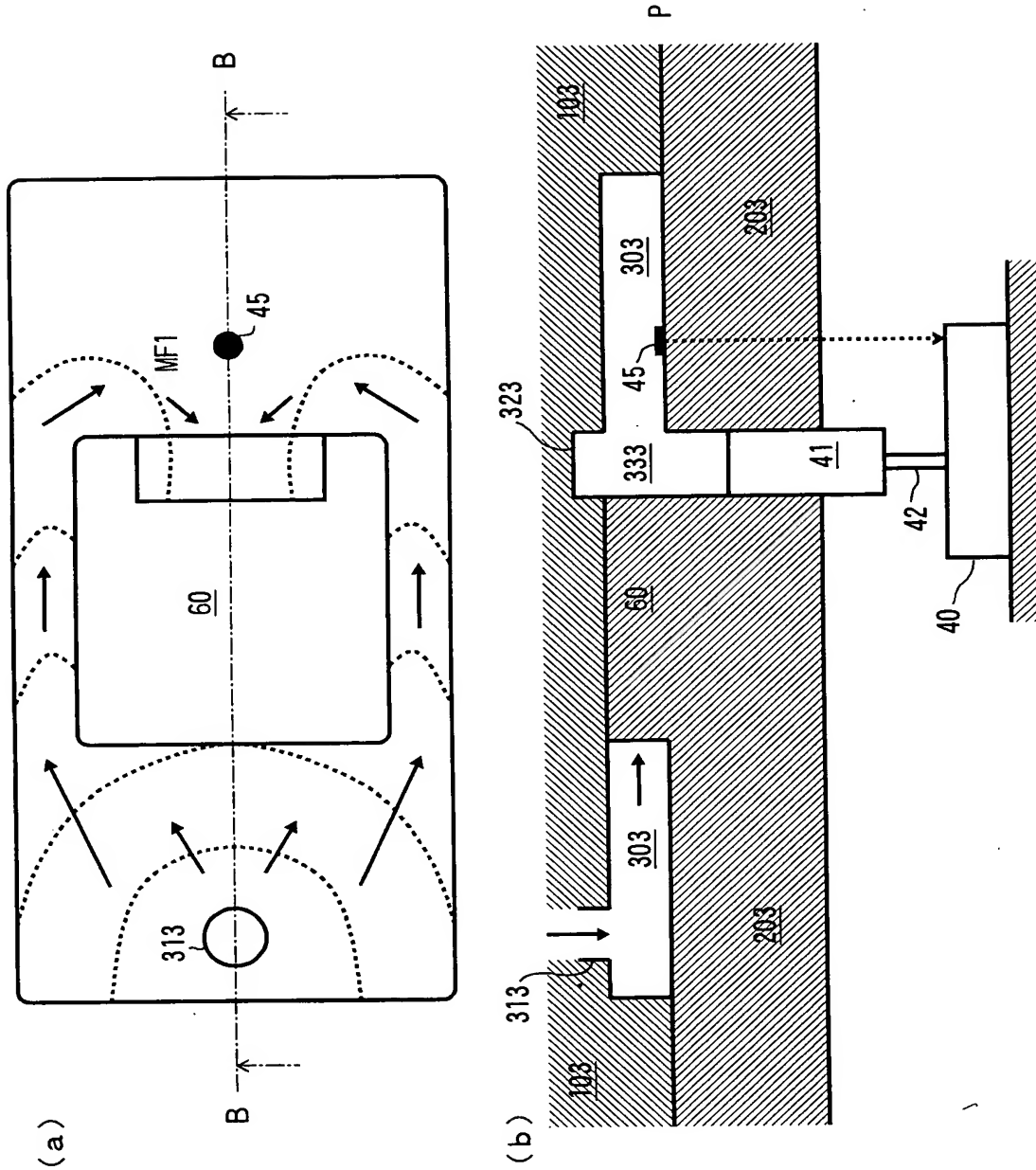


Fig. 11

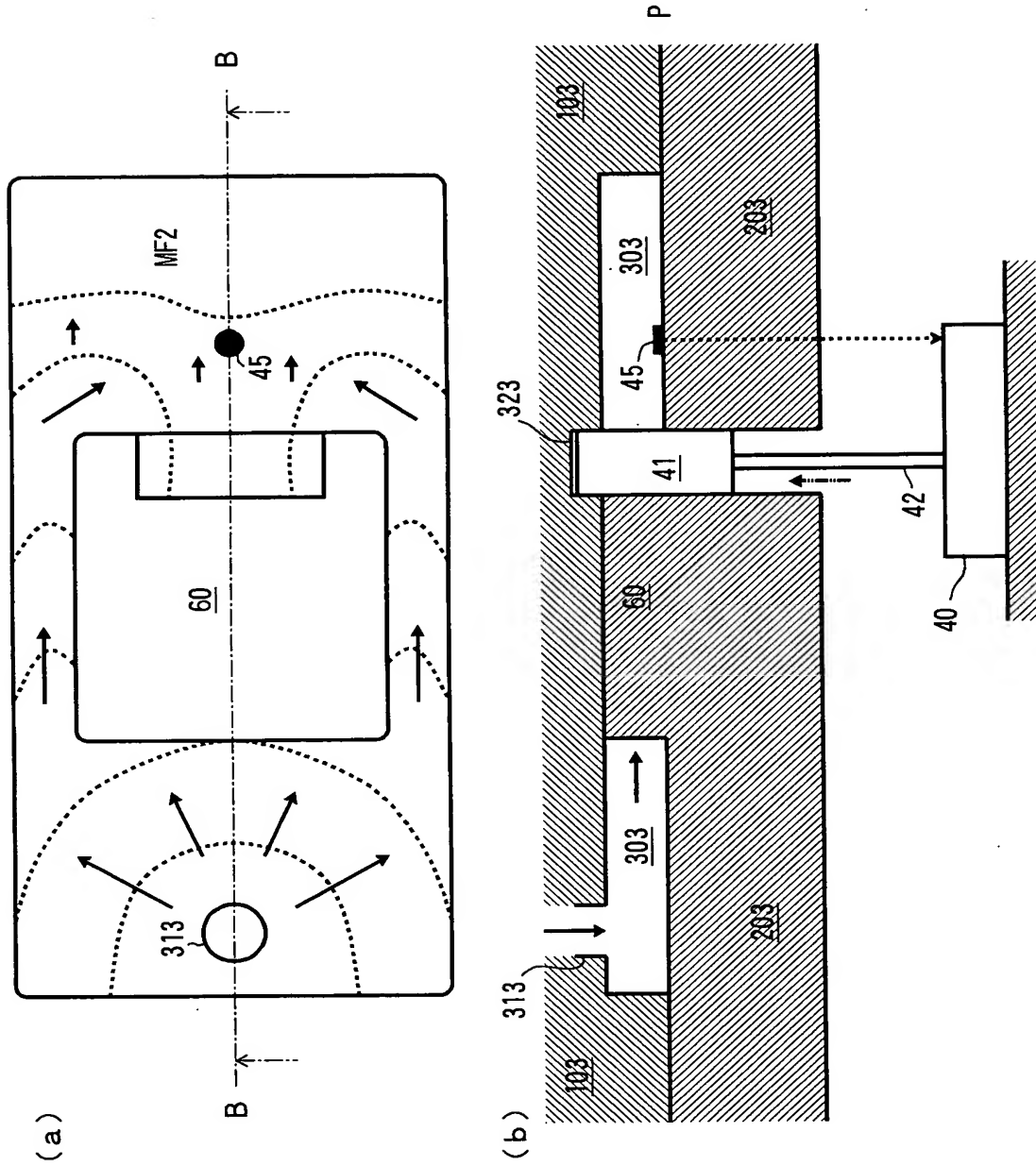


Fig. 12

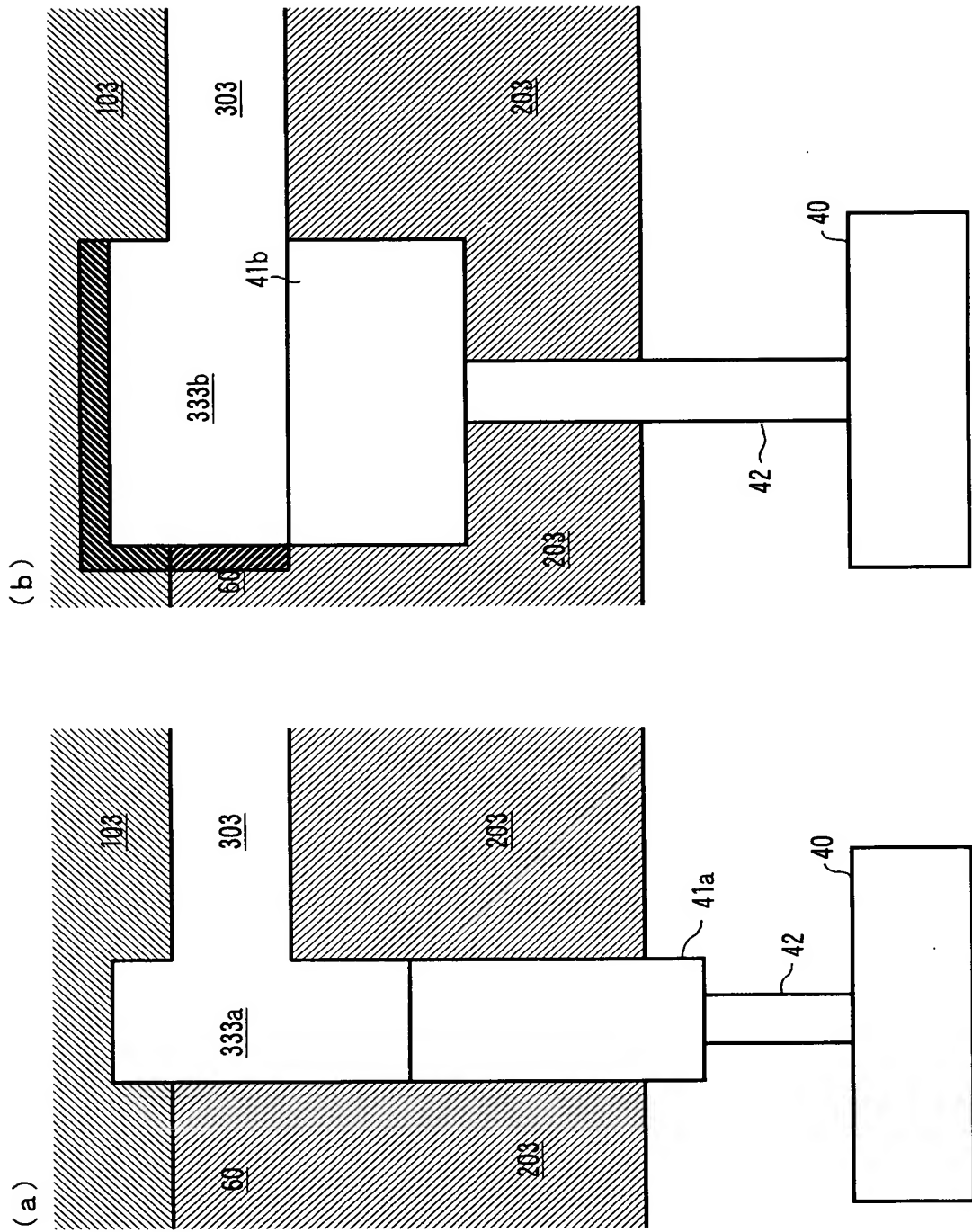


Fig. 13

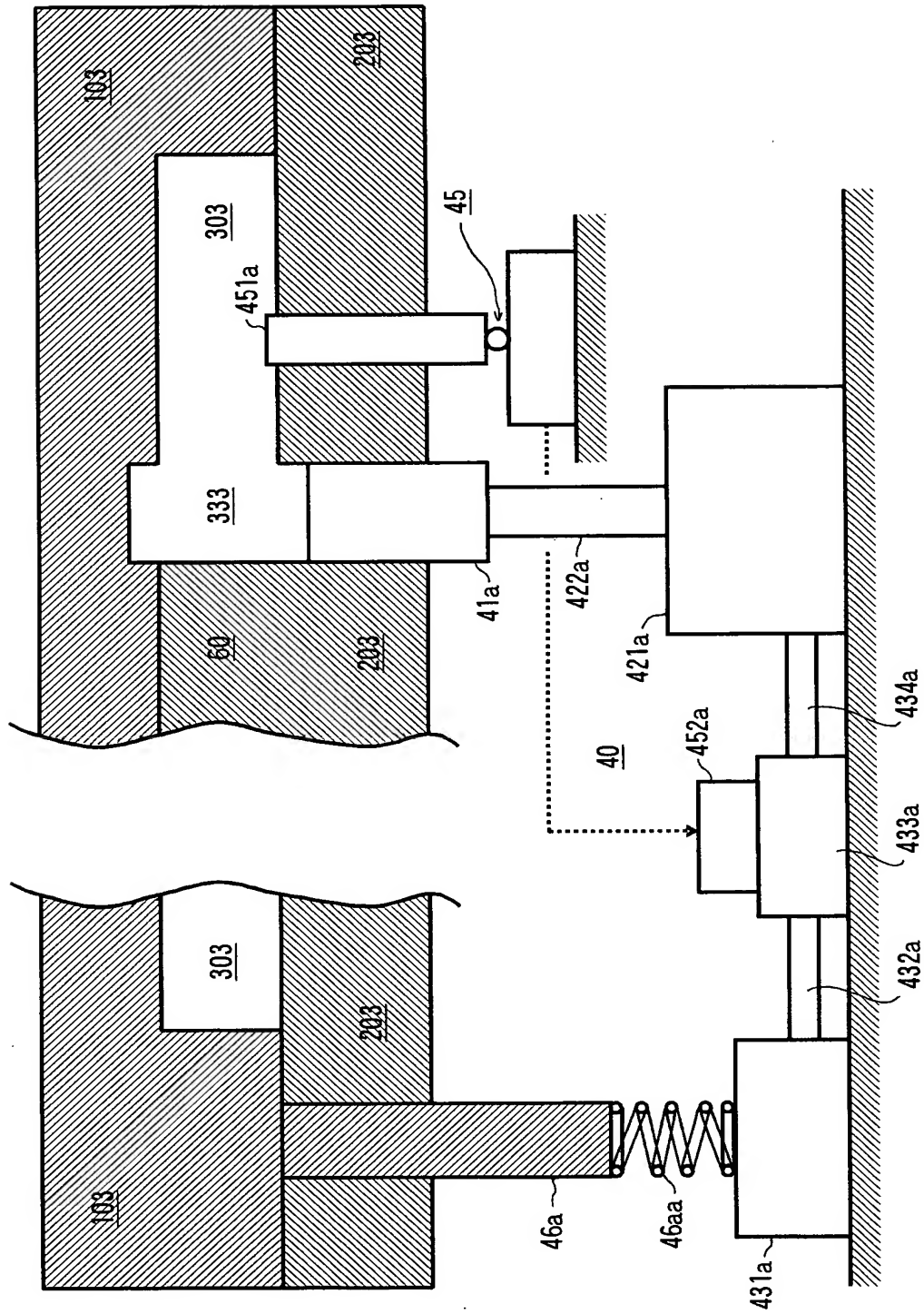


Fig. 14

